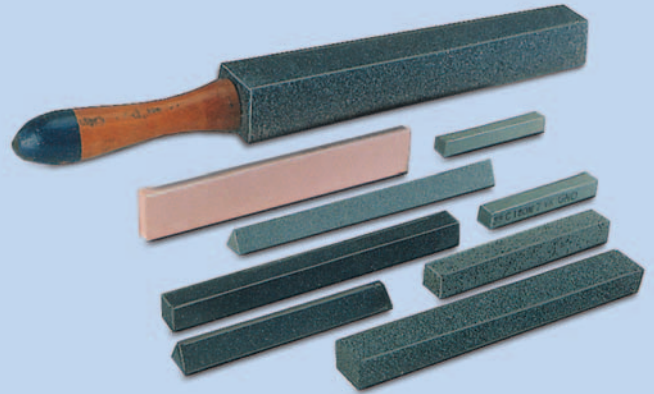


SPECIALITIES – BONDED

Grindwell Norton range of Specialities like Dressing Sticks, Finishing & Honing Sticks, Reaper Files is the best choice for achieving maximum performance from your Vitrified as well as Diamond and CBN wheels.



Industry	Auto OEM	Auto Ancillaries	Foundry & Forging	General Engg	Tools & Dies
Usage	●	●	●	●	●
● Primary Use ● Secondary Use					

TYPICAL APPLICATIONS

- ▶ Offhand dressing of grinding wheels
- ▶ Dressing of Diamond/CBN wheels
- ▶ Core files used for easy cleaning of rough castings
- ▶ Gear deburring
- ▶ Edge honing of cutting tools

SpecCheck

Selecting the appropriate dressing stick for each application depends on the wheel size, type, speed, material and grit size as well as the material being worked. It is recommended to test several sticks to find the best one for your application.

STOCK AVAILABILITY TABLE

Finish Sticks

Size	Std. Pkg.	Specification	Stock No.
6 x Square x 100	30	37C Coarse	F1
6 x Square x 100	30	37C Fine	F3
6 x Triangular x 100	30	37C Fine	F5
6 x Round x 100	30	37C Coarse	F6
6 x Square x 150	30	37C Fine	F2
6 x Triangular x 150	48	37C Fine	F4
6 x Round x 150	30	37C Coarse	F7
10 x Square x 100	12	37C Coarse	F9
10 x Triangular x 100	18	37C Coarse	F12
13 x Square x 100	6	37C Coarse	F17
13 x Square x 100	6	37C Medium	F18
13 x Square x 100	6	37C Fine	F19
13 x Triangular x 100	12	37C Coarse	F23
13 x Half Round x 100	12	37C Coarse	F35
13 x Square x 150	24	37C Coarse	F20
13 x Square x 150	24	37C Medium	F21
13 x Square x 150	24	37C Fine	F22
13 x Triangular x 150	36	37C Coarse	F26
13 x Triangular x 150	36	37C Medium	F27
13 x Triangular x 150	36	37C Fine	F28
13 x Half Round x 150	48	37C Coarse	F29
13 x Half Round x 150	48	37C Fine	F31
13 x Round x 150	24	37C Coarse	F32
13 x Round x 150	24	37C Fine	F33
25 x Square x 150	6	37C Coarse	F34

Dressing Sticks

Size	Std. Pkg.	Specification	Stock No.
25 x Square x 150	48	37C Extra Coarse	S3

Reaper Files

Size	Std. Pkg.	Specification	Stock No.
355 mm Long	18	Coarse	RF1
355 mm Long	18	Medium	RF2
355 mm Long	18	Fine	RF3

TechTips

- ▶ For resin bond Diamond or CBN wheels, choose a stick one or two grit sizes finer than the wheel in a softer grade (H or I)
- ▶ For metal bond Diamond or CBN wheels, choose a stick with the same grit size or one grit size coarser in a medium grade (K - M)