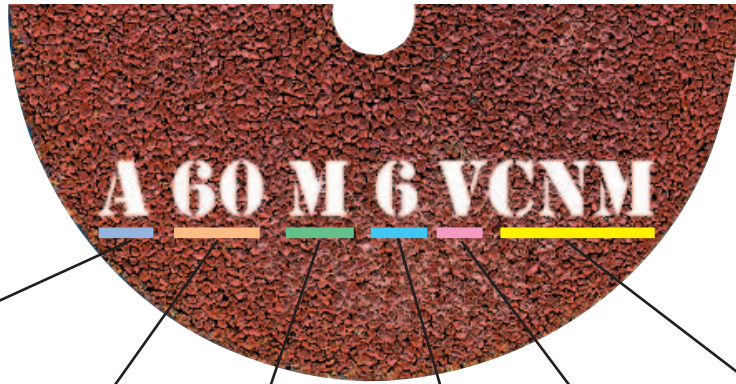


SPECIFICATION MARKING

Decoding Marking on the Grinding Wheel

BONDED ABRASIVES



ABRASIVE

A	39C
19A	37C
25A	74C
32A	NZ
38A	ZS
	SG

GRADE

Soft	Med.	Hard
A	I	Q
B	J	R
C	K	S
D	L	T
E	M	U
F	N	V
G	O	W
H	P	X
		Y
		Z

BOND TYPE

Vitrified	V
Resinoid	B
Rubber	R
Shellac	E

STRUCTURE

1	7	12
2	8	16
3	9	20
4	10	24
5	11	28
6		

NORTON SYMBOL

Designates a variation of modification to bond

GRIT SIZE

Coarse	Med.	Fine	Very Fine
8	46	60	220
10	54	70	240
12		80	280
14		90	320
16		100	400
20		120	600
24		150	800
30		180	1000
36			1200

VITRIFIED

99	N	BE
CNM	S3	P2
K	KT	THRD
etc.		

ORGANIC

25	27	24
48	50	31
L1	L2	L3
LA	L5	38
EU	etc.	