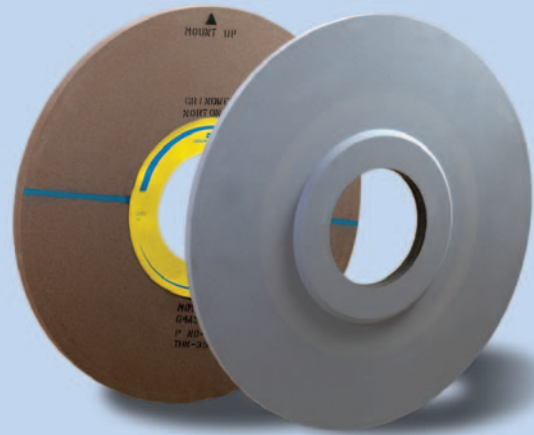


CRANKSHAFT WHEELS

Grindwell Norton presents the new and improved range of Crankshaft grinding and regrinding wheels, pre-engineered to meet your high standards of performance and quality.



Industry	Auto OEM	Auto Ancillaries	General Engg
Usage	●	●	●
	● Primary Use	● Secondary Use	

CRANKSHAFT GRINDING WHEELS

	FEATURES	BENEFITS
BEST	<ul style="list-style-type: none"> SG : VS3 wheels for 60 m/s and above 	<ul style="list-style-type: none"> High material removal rate with excellent form holding For high powered & rigid machines
BETTER	<ul style="list-style-type: none"> A, 19A : VS3 wheels (Available for 60 m/s and above) 	<ul style="list-style-type: none"> Better form retention and cutting action Less dressing
GOOD	<ul style="list-style-type: none"> A : VCNM wheels Rough sided 	<ul style="list-style-type: none"> High grinding efficiency No shoulder burning Good dimensional tolerance

STOCK AVAILABILITY TABLE

Crankshaft Grinding Wheels

Size Dia x Thk x Bore	Std. Pkg.	Specification	Stock No.
660 x 22.23 x 203.2	1	A54-3 M6 VCNM F	V664
710 x 22.23 x 203.2	1	A54-3 M6 VCNM F	V712
710 x 25.4 x 203.2	1	A54-3 M6 VCNM F	V713
710 x 25.4 x 203.2	1	A54-3 M6 VCNM F	V801

SpecCheck

UPTO 45 M/SEC :

Current specification : A54-3 M6 VCNM F
Emerging option : VS3 Bond System

FOR 60 M/SEC :

Superior Norton "VS3" Bond System

TechTips



- Check that the mounting flanges are at least one-third diameter of wheel and relieved around hole.
- Ensure use of 'Mount Up' marking.
- Ensure correct position of coolant nozzles & adequate flow rate for efficient grinding. Additional nozzle for shoulder grinding may be considered.