

GUIDELINES FOR SAFE USAGE

**NORTON
ADVANTAGE**

Guidelines for Safe Usage of DCD's

Depressed Centre Disc (DCD) is a safe operating tool, if safe methods and practices are followed.

A few simple precautions will ensure not only safe operation but a better performance and a longer life from each of the DCD you use.



1 Don't overtighten your DCD. It may result in cracking or breakage.



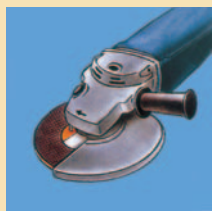
2 Allow the DCD to run at least for a minute before actual grinding, holding the machine away from body.



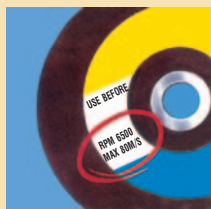
3 Never stop a machine by placing the wheel on the ground. Always place machine in proper stand or in an upright position.



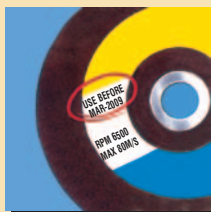
4 Make sure that the DCD surface and the mounting nut are in the same plane, after mounting.



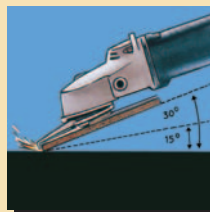
5 Always use wheel guard covering at least half the disc diameter.



6 Ensure that the rated wheel RPM is in line with the machine RPM.



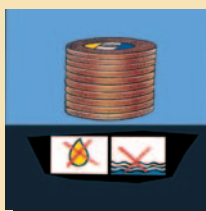
7 Check the expiry date of the wheel. Do not use wheels beyond the expiry date.



8 While operating, hold DCD at 15° - 30° to the work surface, for the best results.



9 Do not apply excessive pressure while grinding (Recommended pressure 8-10 kg).



10 Store the DCD's one above the other, away from oil and moisture/water and in original packing.

Service your machine regularly and check parameters like RPM, no load and full-load current, noise level, loose machine parts, etc.