

GARIA™ 294 CF-22

Metal Cutting Oil free of Sulphur

DESCRIPTION

GARIA 294 CF-22 is sulphur free neat cutting oil for machining.

GARIA 294 CF-22 is recommended for general machining processes where yellow metal staining restricts the use of sulphur.

GARIA 294 CF-22 is based on highly refined mineral oils with a low aromatic content and contains a combination of chlorine containing, chemically active and polar additives.

The additives are selected to provide the oil with particularly high load-carrying properties.

FEATURES

- Medium duty machining and grinding of ferrous and aluminium alloys
- Deep-hole drilling
- Hobbing
- Counterboring and reaming
- Shaping
- Excellent tool and die life
- Low Foam
- Minimal oil mist
- Excellent surface finish
- Light coloured, low odour

TYPICAL VALUES

Product Appearance	Clear Amber Oil
Flash Point (COC)	> 150°C
Specific Gravity @29.5°C	0.910 kg/L
Viscosity @40°C	23.0 cSt
Sulphur	None
Copper Corrosion	1b

HEALTH AND SAFETY

Refer to MSDS for proper handling and disposal. Please note that the MSDS includes handling, health and disposal information which should be passed on to your employees, and to anyone else who comes in contact with our product. Additional advice can also be obtained from your local Houghton representative.

NOTE: Read and understand all precautions on container labels before using this product.

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This document contains information based on data that is believed to be correct. However, the product may not be applicable to all uses and operating environments. No warranty or guarantee is expressed or implied.

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REFERENCES

Houghton recommends that periodic checks of **GARIA 294 CF-22** should be carried out .

Checks will involve:

Viscosity@40°C: 18 - 30 cSt (In-use)

Water Content: < 0.02% (In-use)

These can be routinely performed and organised through Houghton's Customer Service laboratory, please contact your sales representative for further information about this service.

HOW TO USE

GARIA 294 CF-22 is used neat, as supplied, from the drum.

Apply by: Spraying, brushing or flooding.

GARIA 294 CF-22 can be diluted with light oil for light machining operations.

SHELF LIFE & AVAILABILITY

Under normal conditions the recommended shelf life for **GARIA 294 CF-22** is a minimum of Twelve (12) months, unless otherwise specified.

GARIA 294 CF-22 is available in Pail, Drum or Tote. Other sizes may be available upon request , please contact your Houghton sales representative.

RELATED PRODUCTS

- CUT-MAX®: Straight cutting oils
- GARIA™: Straight cutting oils
- MACRON™: Straight cutting and honing oils
- EXCELENE™: Straight cutting and honing oils
- DASCOLENE™: Straight OEM approved cutting oils
- HOCUT®: Water miscible metalworking fluids
- DASCOOL™: Water miscible metalworking fluids
- DROMUS™: Soluble metalworking fluids
- ADRANA™: Micro-emulsion metalworking fluids
- SITALA™: Semi-Synthetic metalworking fluids
- METALINA™: Synthetic metalworking fluids
- HOUGHTO-GRIND®: Straight and water miscible grinding fluids
- HOUGHTO-DRAW®: Straight and water miscible drawing stamping and forming fluids.
- CINDOL™: Straight and water miscible drawing and forming fluids especially for Aluminium parts.
- FENELLA™: Straight and water miscible drawing, stamping and forming fluids.
- CERFA-KLEEN®: Water miscible cleaning fluids
- VIBRA-KLEEN®: Water miscible vibrating cleaning fluids
- CALLINA™: Water miscible cleaning fluids
- RUST VETO®: Straight and water miscible rust preventive fluids.
- ENSIS™: Straight and water miscible rust preventive fluids.
- COSMOLINE®: MIL-SPEC Straight and water miscible rust preventive fluids.

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